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मानक

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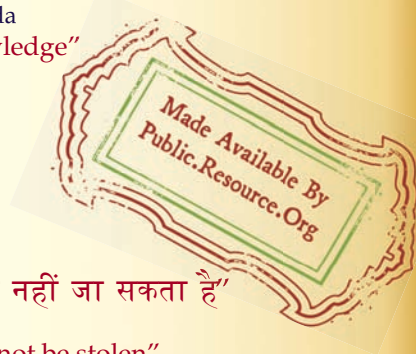
IS 5319 (1987): Commercial Steel Wool [PGD 9: Abrasives]



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Bhartrhari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”

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Indian Standard
**SPECIFICATION FOR
 COMMERCIAL STEEL WOOL**
(First Revision)

1. Scope — Covers the requirements for commercial steel wool of different grades.

2. Grades — The commercial steel wool shall be of the following grades:

- Grade 0000 (Super fine)
- Grade 000 (Extra fine)
- Grade 00 (Very fine)
- Grade 0 (Fine)
- Grade 1 (Medium)
- Grade 2 (Coarse)
- Grade 3 (Very coarse)

3. Width of Steel Wool Fibres — Shall be in accordance with Table 1, when tested as in 7.1

4. General Requirements

4.1 Individual fibres shall have uniform sharp cutting edges and the edges of fibres shall not be blunt, when examined under a microscope of magnification 50 X.

4.2 The length of the fibres shall be such that wool will cling together in handling without excessive unravelling.

4.3 Finished wool shall present a smooth uniform appearance. The fibres shall be free from saw-teeth, ruggedness, spirals or whirls, when examined under a magnification of 50 X.

5. Material — Steel wool shall be produced from suitable carbon steel or alloy steels meeting the requirements laid down in 7.4.

6. Manufacture — Steel wool shall be of uniform, thin, long fibre strands of steel having sharp, smooth cutting edges and shall be free from chips, short ends and materials other than steel fibres, examined under a magnification of 50 X.

7. Tests

7.1 Width of Fibre — A specimen of 20 fibres shall be selected at random from a lot. Each fibre shall be measured under a 50 X magnification microscope, graduated in micrometres. Not more than one fibre in each specimen shall have a width less than the values specified in col 3 of Table 1. Not more than one fibre in each specimen shall have a width greater than the values specified in col 4 of Table 1 and if this one fibre has width greater than the values specified in col 5 of Table 1 the specimen shall be declared as fail.

7.2 Ductility — A single fibre of each grade of steel wool shall be capable of winding in a single loop tightly around the mandrel of size 1.5 mm in diameter.

7.3 Moisture and Oil Content — The loss in mass of a 50 g sample of steel wool after drying in an oven at 120°C for an hour, shall not exceed 1.5 percent.

7.4 Corrosion Resistance

7.4.1 For steel wool (used for filtration purposes) — Prepare a nitric acid solution by adding 5 ml concentrated nitric acid and 95 ml of distilled water. Put two drops of this solution on a compressed tuft of the steel wool and observe for any evidence of corrosion attack. Steel wool shall not show sign of corrosion attack.

Adopted 8 July 1987

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BUREAU OF INDIAN STANDARDS
 MANAK BHAYAN, 9 BAHADUR SHAH ZAFAR MARG
 NEW DELHI 110002

TABLE 1 WIDTH OF STEEL WOOL FIBRES
(Clauses 3 and 7.1)

Grade	Mean Width of Fibres μm	Not More Than 5 Percent Under μm	Not More Than 5 Percent Over μm	No Fibre to Exceed μm
(1)	(2)	(3)	(4)	(5)
0000	15-25	5	75	150
000	20-35	5	100	200
00	30-50	5	125	250
0	50-75	10	200	300
1	50-100	15	250	400
2	100-150	25	350	635
3	150-250	50	450	1 000

7.4.2 For steel wool (used for other purposes except filtration) -- A tuft of steel wool shall be lightly compressed in a ball shape about 20 mm in diameter and then slightly flattened. Dip a small sheet of white blotting paper in distilled water and then remove from water, shaking off the excess water. Place it at the bottom of a glass container. Place the wool specimen on top of the blotting paper and cover the container. The temperature of the container shall be maintained at $27 \pm 2.5^\circ\text{C}$ for a period of 5 hours. Steel wool shall not show sign of corrosion attack.

8. Sampling

8.1 Unless otherwise agreed between the supplier and the purchaser, the procedure as given in IS : 2500 (Part 1)-1973 'Sampling inspection tables Part 1 Inspection by attributes and by count of defects (first revision)' shall be followed for sampling inspection. The sampling plan and inspection levels as given in 8.2 and 8.3 shall be followed.

8.2 For inspection of width of fibres, cutting edge of fibres and foreign materials in fibres, the sampling plan with inspection level II and acceptance quality level (AQL), 4 percent given in Tables 1 and 2 of IS : 2500 (Part 1)-1973 shall be followed.

8.3 For inspection of ductility, moisture and oil contents, and corrosion resistance, the sampling plan with inspection level II and AQL 6.5 percent given in Tables 1 and 2 of IS : 2500 (Part 1)-1973 shall be followed.

9. Packing -- The packing of commercial steel wool shall be as decided by the purchaser and the supplier. However, preferred packages shall be 25 g pads, 250 and 500 g rolls, 5, 10 and 20 kg industrial coils.

10. Marking -- The packages shall be marked with the name of the material, the grade, the quantity, manufacturer's initials, trade-mark and month and year of manufacture.

10.1 Certification Marking -- Details available with the Bureau of Indian Standards.

11. Uses of Steel Wool -- Intended uses of steel wool are given in Appendix A.

APPENDIX A

INTENDED USES OF COMMERCIAL STEEL WOOL

A-1. Steel wool complying with this specification is intended to be used as an abrasive material for the following purposes:

Grade 0000 For rubbing down paint, varnish, polish or shellac before final coat on any surface for quality job

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TO
IS 5319 : 1987 COMMERCIAL STEEL, WOOL
(First Revision)

(*Clause 6, line 1*) --- Delete the word 'thin' and insert 'having width of steel wool fibres as per Table 1' in its place

(PE 09)

Reprography Unit, BIS, New Delhi, India

- Grade 000** For fine work on anodized surfaces and rubbing down paint, varnish, etc. Also on furniture before polishing and for aluminium utensils. In dairies, for bottles and stainless steel equipment
- Grade 00** For fine polishing of surfaces and household uses.
- Grade 0** For polishing and buffing surfaces.
- Grade 1** For cleaning of metal surfaces and light stripping of floor waxes and polishes, and for the preparation of wood surfaces for first coats or fillers
- Grade 2** For general abrasive cleaning, for example, removal of rust and old paint, and rapid stripping of floor waxes and polishes.
- Grade 3** For heavy abrasive cleaning, and smoothing of rough surfaces. Also for cleaning of rubber moulds in tyre factories, cleaning of bottoms of ships

A-2. Steel wool of grades 1, 2 and 3, also meeting the requirements of 7.4.1 are used for filtration purposes in the chemical industry

EXPLANATORY NOTE

This specification was first issued in 1969. This revision has been taken up in order to align the dimensions of width of steel wool fibres with the other national specifications. The option for use of material for manufacture of steel wool has been made provided it meets the test requirements and accordingly types have been deleted.

While preparing this specification, considerable assistance has been derived from the following standards

FF-S-740 (a)-1965 Federal specification steel wool, issued by the US Federal Supply Services,

87-GP-1M-1981 Standard for steel wool, issued by the Canadian General Standards Board.